FORMAX®

6204 Series
FOR FOLDING & INSERTING

Standard Features:

- One or two fully-automatic sheet feeders
- One automatic insert/BRE feeder - FD 6204 Advanced 1 & 2
- User friendly color touchscreen display with job wizard step-by-step setup guides
- Fifteen programmable fold applications
- AutoSet™ one-touch setup
- Fully automatic adjustments
- Seal and non-seal capabilities
- Tip-to-tip envelope sealing for enhanced security
- Two counters: One resettable for addition and batch counting and one non-resettable
- Four adjustable insert fingers
- Double document detection
- Folds and inserts up to five sheets of paper
- Fold types: C, V, Z and Double Parallel, No Fold
- Clamshell design for easy access to paper path

Abilities:

- Folds and/or inserts sheets, business reply envelopes and cards automatically in almost any combination
- Multifeeding: Allows for a set number of pieces (1-3) to be pulled from one feeder, then collated, folded and inserted automatically
- Folding only without inserting
- Daily Mail mode for inserting stapled sets

Options:

- OMR: Optical Mark Recognition, up to 5 sheets (FD 6204 Advanced 2 only)
- Front or Rear Side Exit Tray
- Short Feed Trays
- Cabinet
- 402 Series Jogger: Reduces static electricity from forms and aligns them for proper feeding

FD 6204-Advanced 2

The Advanced Office Mailing Solution

The 6204 Series brings advanced folding & inserting technology and flexibility to the office environment. A large, color touchscreen control panel with wizard job feature easily guides operators through setup and operation. AutoSet™ allows for one-touch setup of new jobs by automatically measuring paper lengths, envelope sizes and fold lengths. Recurring and frequent jobs run in AutoSet™ can also be stored as one of 15 jobs accessed with the push of a button. The powerful folding system enables the 6204 Series to accurately fold up to five sheets of paper at the same time.

Four configurations are available to meet your processing needs. The FD 6204-Basic 1 offers one automatic sheet feeder. The FD 6204-Basic 2 model is equipped with two automatic sheet feeders. The FD 6204-Advanced 1 model has one sheet feeder and one insert/BRE feeder. The FD 6204-Advanced 2 comes with two sheet feeders and one insert/BRE feeder.

The 6204 Series Inserters offer the power and reliability of larger machines with the ease of operation expected and required for the office environment.

Pressure Seal Solutions • Mailing Solutions • Data Destruction Solutions • Digital Print & Finishing Solutions

Flexible

The 6204 Series is available in four configurations and can process a variety of documents up to 14" long, including checks, invoices, newsletters and business reply envelopes. Two sheet feeders and one insert/BRE feeder allow for a number of jobs to be automatically processed including: 1 sheet, 1 sheet and a BRE, 2 sheets, or 2 sheets and a BRE. An optional front or rear side exit tray can be added to maximize operator productivity. The daily mail feature allows for various mailings to be processed in stapled and non-stapled sets.

Powerful

The 6204 Series processes at a rate of up to 2,200 pieces per hour and can hold up to 325 sheets in each feeder. Feeders can be refilled on-the-fly allowing for continuous operation. The cascade mode maximizes production of the Basic 2 and Advanced 2 by filling both sheet feeders with the same documents. When one feeder empties the other automatically starts feeding. This allows for a total input capacity of up to 650 sheets. The enhanced folding system is capable of folding and inserting up to five documents at one time.

Secure

The 6204 Series has double document detectors located at each feed station to ensure document integrity. These are electromechanical detectors, and are unaffected by dust, smudges or paper color. The optional OMR software and hardware (available only on the FD 6204-Advanced 2) allow for the automatic insertion of varying multiple page documents, up to 5 sheets. OMR determines which documents go together into each envelope, eliminating the tedious task of manually collating, folding and inserting.

Easy to Operate

The user-friendly color touchscreen gives step-by-step prompts and guidance with job wizard assistance, while the AutoSet™ feature automatically detects and sets paper length, fold type, envelope size, fold length and double document detection. To make operation even easier, up to fifteen frequent and recurring jobs can be programmed for access with the touch of a button. The convenient drop-in feed system and easy-access paper paths increase efficiency and maximize output.

Specifications

Feed Hoppers:	Up to 325 sheets or approx. 45 BRE's
Speed:	Up to 2,200 pieces per hour
Duty Cycle:	Up to 15,000 pieces per month
Paper Size*:	Sheet Feeder: 3.5" - 14" L x 5" - 9" W
	Insert/BRE Feeder: 3.5" - 6" L x 5.1" - 9" W
Envelope Size*:	6.3" - 9.8" W x 3.5" - 6.4" H
Dimensions:	47.2" L x 20.5" H x 16.5" D
Weight:	Approx. 165 lbs
Voltage:	100 - 120 Volts AC 50/60Hz
Safety Certifications:	UL approved

* Paper & envelope specifications may vary. All media must be tested.

User-friendly color touchscreen control panel

2 sheet feeders and 1 insert/BRE feeder

Optional side exit tray

402 Series Jogger - option reduces static electricity from forms and aligns them for proper feeding

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